

IPCO DRIP EDGE and DRIP EDGE PREFORMED CORNERS IN STAINLESS STEEL OR COPPER

1. Product Name

IPCO Drip Edge and Drip Edge Preformed Corners in stainless steel or copper

2. Manufacturer

Illinois Products Corporation (IPCO)
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3. Product Description

IPCO Drip Edge and Drip Edge Preformed Corners in stainless steel and copper provide for a clean and effective finish to the flashing installation. An integral part of the IPCO Flashing System, the IPCO Drip Edge finishes the flashing installation to the outside of the masonry wall. The hemmed edge of the IPCO Drip Edge means a cleaner, less-noticeable drip edge, as well as added safety for the installer and end-user.

IPCO Drip Edge in Copper is an excellent alternative to stainless steel when aesthetics require a darker drip edge, or when using copper laminate flashing. The natural aging process of copper provides for a less noticeable drip edge when using dark brick and mortar combinations.

IPCO Drip Edge is available in four width and two drip-width configurations to meet virtually any need in the masonry wall. The wider drip-width of the Type D drip edge allows for easier intersection and caulking at roof flashings or on parapet walls.

IPCO Drip Edge Preformed Inside and Outside Corners eliminate field fabrication of the drip edge corner, providing a much more aesthetically pleasing as well as a better functioning corner condition. The IPCO Drip Edge corners will look better, function better, and eliminate the sharp, protruding drip edge that is typical with field-fabricated drip edge corners.

4. Technical Data

STAINLESS STEEL

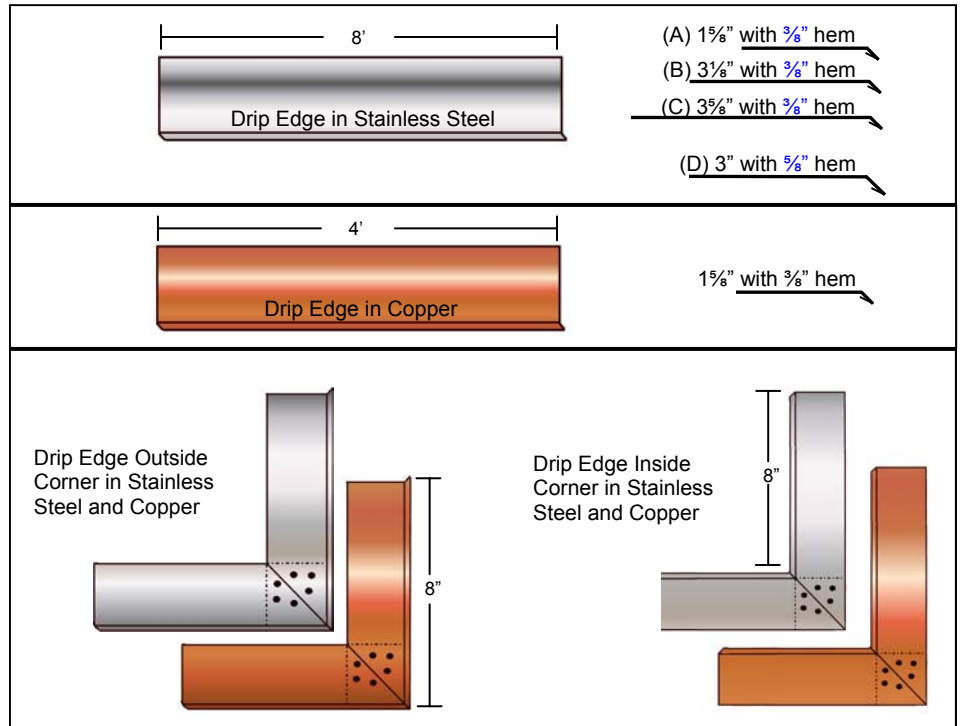
- Material: Type 304 grade stainless steel, 27 gauge (15mil) and complies to ASTM A-167
- Dimensions: 1 $\frac{1}{8}$ ", 3 $\frac{1}{8}$ " and 3 $\frac{3}{8}$ " widths with a $\frac{3}{8}$ " hem, or, 3" width with a $\frac{5}{8}$ " hem. All pieces 8' in length
- Inside and Outside Corner Dimensions: .015"x1 $\frac{1}{8}$ " with 8" legs, .015"x3 $\frac{1}{8}$ " with 8" legs, and .015"x3 $\frac{3}{8}$ " with 8" legs

COPPER

- Material: 12oz copper (15mil)
- Dimensions: 1 $\frac{1}{8}$ " wide by 8' long with $\frac{3}{8}$ " hem
- Inside and Outside Corner Dimensions: 1 $\frac{1}{8}$ " with $\frac{3}{8}$ " hem and 8" legs

5. Installation

The substrate surface should be cleaned of dust, dirt and foreign matter. All sharp



protrusions should be eliminated and surfaces should be dry. All data sheets and installation guides for the entire IPCO Flashing System should be read and understood by all personnel prior to installation of the IPCO Drip Edge and Drip Edge Corners.

Install IPCO Drip Edge by placing a bead of urethane sealant or adhesive along the area where the drip edge is to be used and press in place. IPCO Drip Edge can be overlapped or butted to the next piece. Use same method for placement of IPCO Drip Edge Preformed Inside and Outside Corners.

Do not use silicone or polysulfide sealants in contact with IPCO Flashing material or under IPCO Drip Edge or Drip Edge Corners. For additional information on the installation of the IPCO Flashing System, refer to the IPCO Flashing System data sheet as well as the data sheets for each of the components of the IPCO Flashing System.

6. Availability and Cost

All Illinois Products Corporation masonry products and cost information are available through a nationwide network of masonry and building supply distributors.

7. Warranty

The recommendations and properties attributed to the products are based upon what is believed to be reliable information. Illinois Products Corporation warrants materials to be of good quality and will replace unused material proven to be defective. No expressed or implied warranty of installed material is made because satisfactory results depend not only on product quality but also upon factors that are beyond IPCO's control

8. Maintenance

No maintenance is required after proper installation.

9. Technical Services

Contact the manufacturer for any required technical services. Details and suggested application drawings are available on each individual product data sheet. IPCO Material Safety Data Sheets should be read and understood by all personnel before using the products.

10. Filing Systems

Product information is available from the manufacturer in the following formats:

- Complete IPCO product line catalog in printed and CD formats
- Online access to all data sheets at: www.illinoisproducts.com

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